

## **Six Sigma Project Tracker**

The Center for Excellence in Operations, Inc.			<b>6σ Project Status</b>	
PROJECT INFORMATION			ATTACHMENTS	
Project #				
Project Name			Problem Statement	
Summary Objective:			Baseline Performance	
			Project Objective	
			Work Plan	
			Deliverable(s)	
			Financial Benef	its
△ Deliverable □ Tool  // In Proc			cess Complete	
DEFINE	MEASURE	ANALYZE	IMPROVE	CONTROL
<ul> <li>△ Problem Definition</li> <li>△ Objectives</li> <li>△ Scope</li> <li>△ Boundaries</li> <li>△ Preliminary Analysis</li> <li>△ Initial Benefits</li> </ul>	CTQs, FDM  KPIVs, KPOVs  Updated Objectives  Quantified Problem  Improvement Goals  Project Team  Project Plan, Gantt  Baseline Performance  Process Map  Fishbone Diagram  Cp & Cpk  Gage R&R, MSA OK	DFMEA/PFMEA  △ Sampling Plan  △ Initial Data Collection  □ BasicStats  □ Box, Dot Plots  □ Causal Paretos  □ Confidence Intervals  □ T-tests  □ ANOVA  △ Revised Objectives  △ Update Process Map,  PFMEA, & Fishbone  △ Revise Project Plan  △ Containment Actions	<ul> <li>△ Screen Experiments</li> <li>☐ Shanin, Multi-Vari</li> <li>☐ Hypothesis Tests</li> <li>☐ Regression, Correlation</li> <li>☐ DOE Design</li> <li>☐ DOE Experiments</li> <li>☐ Mathematical Models</li> <li>△ Recommendations</li> <li>△ Documentation</li> <li>△ Education</li> <li>△ Implementation Plans</li> </ul>	DOE     EVOP, RSM     Implement Changes     Replication Experiments     Hand-Off Plan     Lean, 5S, Poka-Yoke     Update <u>All</u> Documentation     Education     Monitor Improvement     Document Improvement     Summarize Benefits     Define Next Project     Management Presentation     Process Owner Handoff