

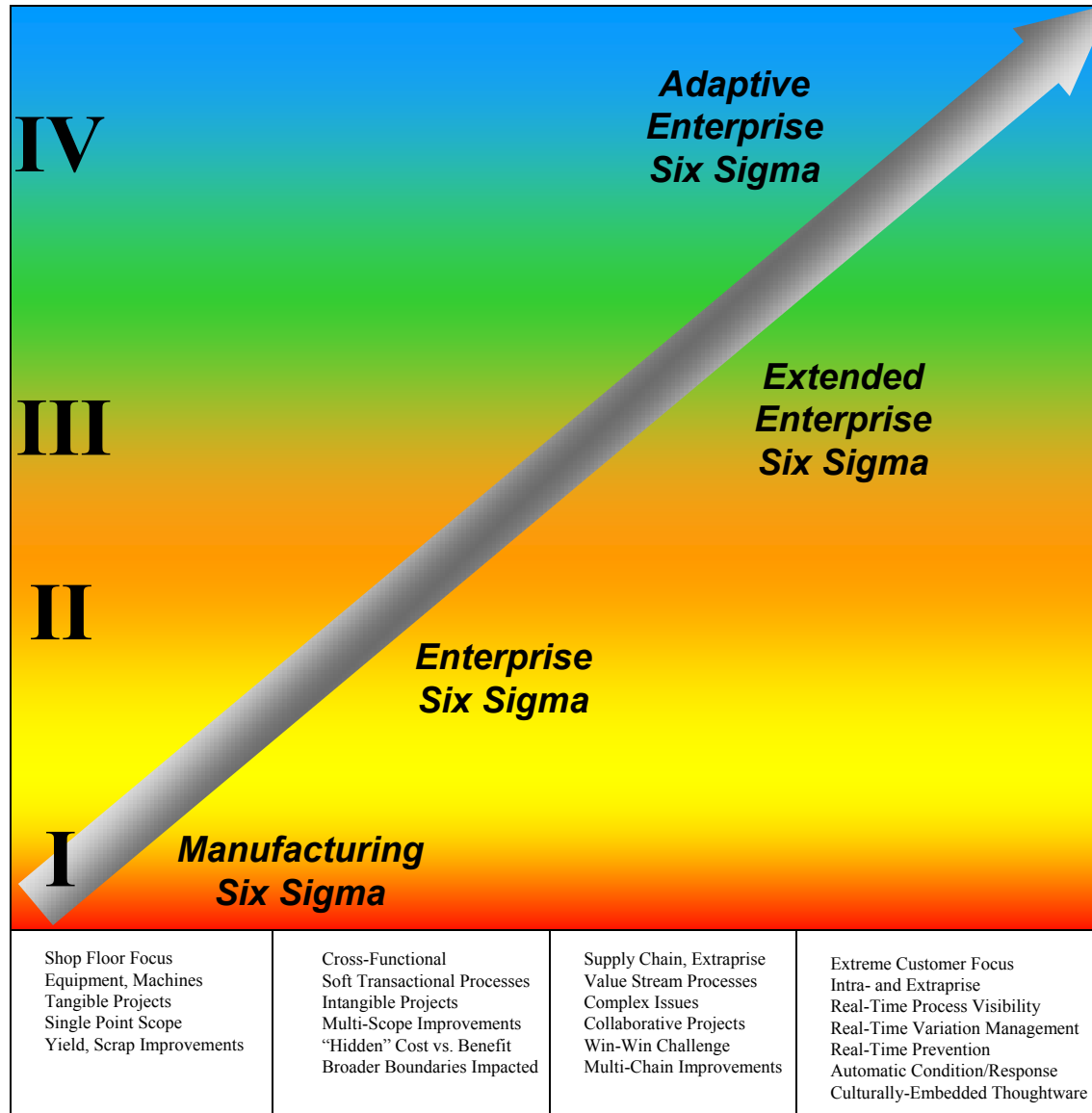


Six Sigma/IT  
Integration

Lean/Six Sigma  
Integration

Transactional  
Six Sigma

Basic  
Six Sigma



Magnitude  
Of Total  
Opportunity

**Figure 5.1 – The Future of Six Sigma**

