

PLAN	0	2	4	6	8	10	Actions Required	Responsibility
1. Establish Recognition of the Need								
The organization understands CTSIPOCS, CTS, CTQ, CTVP, and gaps between current and desired performance								
The strategic plan addresses mandatory improvement expectations								
The executive leadership team has developed a clear vision for improvement								
Executives understand how to deploy Six Sigma as an enabler of improvement								
The competitive landscape and consequences of not changing are well understood and ready to be communicated to the organization								
Sub-Total								
2. Provide Leadership Commitment and Support								
The executive team is passionate and has an unwavering commitment about implementing Six Sigma; They're in it for the long term  The executive team has articulated clearly, the organizations challenges, improvement goals, and how Six Sigma will enable success								
The Six Sigma improvement vision has been communicated and embraced by the entire organization								
Senior Management has a clear vision of Six Sigma and can reinforce the strategy verbatim to others in the organization								
The barriers to improvement are identified and addressed promptly								
Sub-Total		<u>!</u>		<u> </u>	-	-		
3. Develop Six Sigma Strategy and Deployment Plan								
The organization has developed a formal Six Sigma strategy and implementation approach								
The executive team has established an implementation infrastructure (e.g., Steering Group, Six Sigma Core Team, etc.)								
The Six Sigma strategy presents goals and objectives that are aligned to the business plan, financial plan, and competitive needs								
The improvement goals are concise, targeted, quantified, baselined, and physically measurable								
The Six Sigma strategy is not "top-down," but tailored to the organizations specific needs to ensure a quick return on investment								
Sub-Total								



PLAN, continued	0	2	4	6	8	10	Actions Required	Responsibility
4. Incorporate Enterprise-Wide Scope								
The organization views Six Sigma as an enterprise-wide enabler of improvement, not a manufacturing quality effort								
The improvement goals encompass the entire organization (e.g., Manufacturing, Engineering, Product Development, Sales, Finance, Supply Chain, etc.)								
The improvement goals include selected joint projects between the organization and its customers and suppliers								
Beyond the Six Sigma BB/GBs, the organization has included process owners, project sponsors, and candidate managers in the deployment effort								
The executive leadership team has established expectations of Six Sigma, and manages cross-functional issues and resource constraints								
Sub-Total								



DEPLOY	0	2	4	6	8	10	Actions Required	Responsibility
5. Mandate Linkage to Business Plan								
There is a formal project prioritization and selection process so that they can evaluate,								
prioritize, align, and launch the highest impact opportunities  The project selection process evaluates benefits, risks, time, resource requirements and likelihood of success								
There is a formal process to align all Six Sigma activities to the business plan								
Projects are qualified by preliminary analysis prior to assignment, and broken into manageable implementation "chunks"								
There is a formal process to prevent resource overload and total organizational involvement								
Sub-Total								
6. Make Proper Investment in Resources								
The executive leadership team has made it clear to the organization that they will allocate resources to support Six Sigma deployment								
Six Sigma BB/BG candidates are allowed the time for education and completing their mandatory projects								
Education includes a well thought approach to develop a critical mass of resources at various technical levels (e.g., BBs, GBs, and YBs across the total organization)								
Education includes the entire spectrum of executive, middle management, supervisory, and hourly employees								
A significant percentage of the employee population has been developed into deployable Six Sigma resources, so that there is a "bench" of organizational talent								
Sub-Total					•			
7. Develop Communication and Awareness Effort								
There is a formal Six Sigma communication plan for building awareness, reporting on current progress, and keeping the need to change in front of people								
The organization is fully aware of the need to change, and they understand and accept their roles in the change process								
The executive leadership team leads by example and encourages everyone to become involved in Six Sigma								
The communication plan sets down the expectations for the right enabling behaviors and standards of conduct								
The organization encourages multi-directional communication (top-down, bottoms-up, horizontal, and lateral) throughout the organization								
Sub-Total								



DEPLOY, continued	0	2	4	6	8	10	Actions Required	Responsibility
8. Focus on Customers and Results								
All Six Sigma projects begin with a clear problem statement that includes current								
performance versus internal/external customer requirements								
Every project initially focuses on defining the objectives, scope, baseline performance,								
improvement goal, and dollarized anticipated benefits								
The organization continuously quantifies and updates CTSIPOC, CTS, CTQ, CTVP								
and understands the gaps between current performance and these requirements								
Six Sigma projects incorporate financial validation in the DMAIC process, and use								
financial resources to help peg operational performance to financial performance								
The executive leadership team has established an everything begins and ends with								
financial performance mindset								
Sub-Total								
9. Structure Around the Organization's Needs								
The Six Sigma strategy and implementation plan is custom-tailored to fit the								
organization's specific needs.								
The Six Sigma strategy and deployment has been retrofitted to the particular								
uniqueness of the onganization, its markets, and industry characteristics								
The Six Sigma deployment is generating significant benefits, although it does not								
emulate a traditional top-down textbook deployment								
Six Sigma education plans and candidate selection occur after the strategy and								
project selection process								
BB, GB, & YB education has been modified to include company-specific applications								
and examples								
Sub-Total								
10. Implement Regulated Program Management								
The executive leadership team regulates how many Six Sigma, Lean, Kaizen, or other								
improvement activities are in progress at any given time								
Six Sigma projects have regularly schedule reviews with sponsors, managers, and								
process owners								
Six Sigma projects and team leaders use a structured project management process to								
define tasks, responsibilities, timelines, and deliverables								
There is a formal cross-check between projects and resources to prevent individual								
involvement on multiple teams and using the same go-to resources								
Six Sigma is deliberately managed as an enabler of strategic improvement, versus								
allowing Six Sigma to take on a life of its own								
Sub-Total								



DEPLOY, continued	0	2	4	6	8	10	Actions Required	Responsibility
11. Build a Teaming and Employee Involvement Culture								
Employees embrace cross-functional teaming as the organizational norm, and it is also considered a normal responsibility of everyones job								
The organization provides formal education on basic teaming skills, facilitation, group dynamics, conflict resolution, and meeting discipline								
Teams complete projects and are unplugged or redeployed on other teams (versus teams that stay together for long periods of time)								
Individuals on teams are empowered to make decisions and improvements because they are totally supported by the executive leadership team								
The organization encourages risk-taking, entrepreneural thinking, and out-of-the-box approaches to improvement								
Sub-Total								



EXECUTE	0	2	4	6	8	10	Actions Required	Responsibility
12. Manage Controversy and Confrontation								
Potential issues and barriers to change are proactively identified and evaluated in								
terms of potential responses								
Executives send a clear, frequent, and consistent message that "You're either part of								
the solution or part of the problem"								
Executives have identified the expectations for behavior, values, and professional								
standards of conduct								
The leadership approach promotes a positive, mentoring style, however it also deals								
head-on with, and removes barriers to change								
The organization endorses the way that senior leadership handles controversy and								
confrontation honestly, up front, and by example								
Sub-Total								
13. Demand Frequent Measurement and Feedback								
There is a balanced scorecard approach to measuring Six Sigma performance, one								
project at a time and at a more aggregate, continuous level								
There is a formal process to link project, operational, and financial performance. All								
projects go through a validation process before initiation and after completion								
Improvement goals are part of the individual's performance, and								
education/professional development plan								
Individual Six Sigma teams are required to provide frequent updates of their progress,								
and the sense of urgency is reinforced by this review practice								
Measurement data is visible and directly linked to the organizations Business Plan								
and Six Sigma Strategy. There is a clear understanding about how all projects								
Sub-Total								
14. Implement a Structured Project Close-Out Process								
For every project, each phase of DMAIC includes a formal review and sign-off by a								
Black Belt and/or Core Six Sigma Project Team								
There is a formal project completion process to assure correct process owner hand-								
offs, and to create a sustaining capability with the improved process								
The project completion process ensures that all "C" activities of DMAIC have been met								
- Particularly implementation and the achievement of results								
Project completion includes a financial validation step to determine if a team should								
remain in tact or dismantle because the goals/max benefits have been reached								
Project completion includes adding all project information into a project repository for								
use by future Lean/Six Sigma teams or others in the organization								
Sub-Total								
Sub-Total								



EXECUTE, continued	0	2	4	6	8	10	Actions Required	Responsibility
15. Provide Recognition and Rewards								
Recognition and rewards is viewed as both a means of reinforcing desired organizational behaviors, and a celebratory event for individuals who champion change via Six Sigma								
A formal awareness process includes recognition of star performers (On a company communication board or video board)								
Recognition follows performance, and meaningless "up-front" recognition items (e.g., Coffee mugs, T-shirts, etc.), are avoided								
Recognition and rewards set employees apart based on their contributions								
Recognition and rewards includes some financial element beyond just recognition for superior performance (e.g., gainsharing, stock options, gift certificates, etc.)								
Sub-Total								
16. Leverage Successes and Stay the Course								
Six Sigma successes are highly publicized and used as an interest-generating and recruiting tool for others in the organization (e.g., Project Fairs, regularly scheduled informationand knowledge exchanges, etc.)								
The organization provides professional development opportunities for its people, so that they are equipped with the right tools and skills for change								
The Steering Group leverages the benefits of every Six Sigma project across the entire organization (e.g., Multi-plant opportunities)								
There is a constant monitoring of integration opportunities (i.e., Kaizen, Lean, Six Sigma, IT, etc.) to ensure that the right approaches are applied to the highest impact opportunities								
The Steering Group keeps expectations high, celebrations short, and a repeating message that the organization can do even better								
Sub-Total								