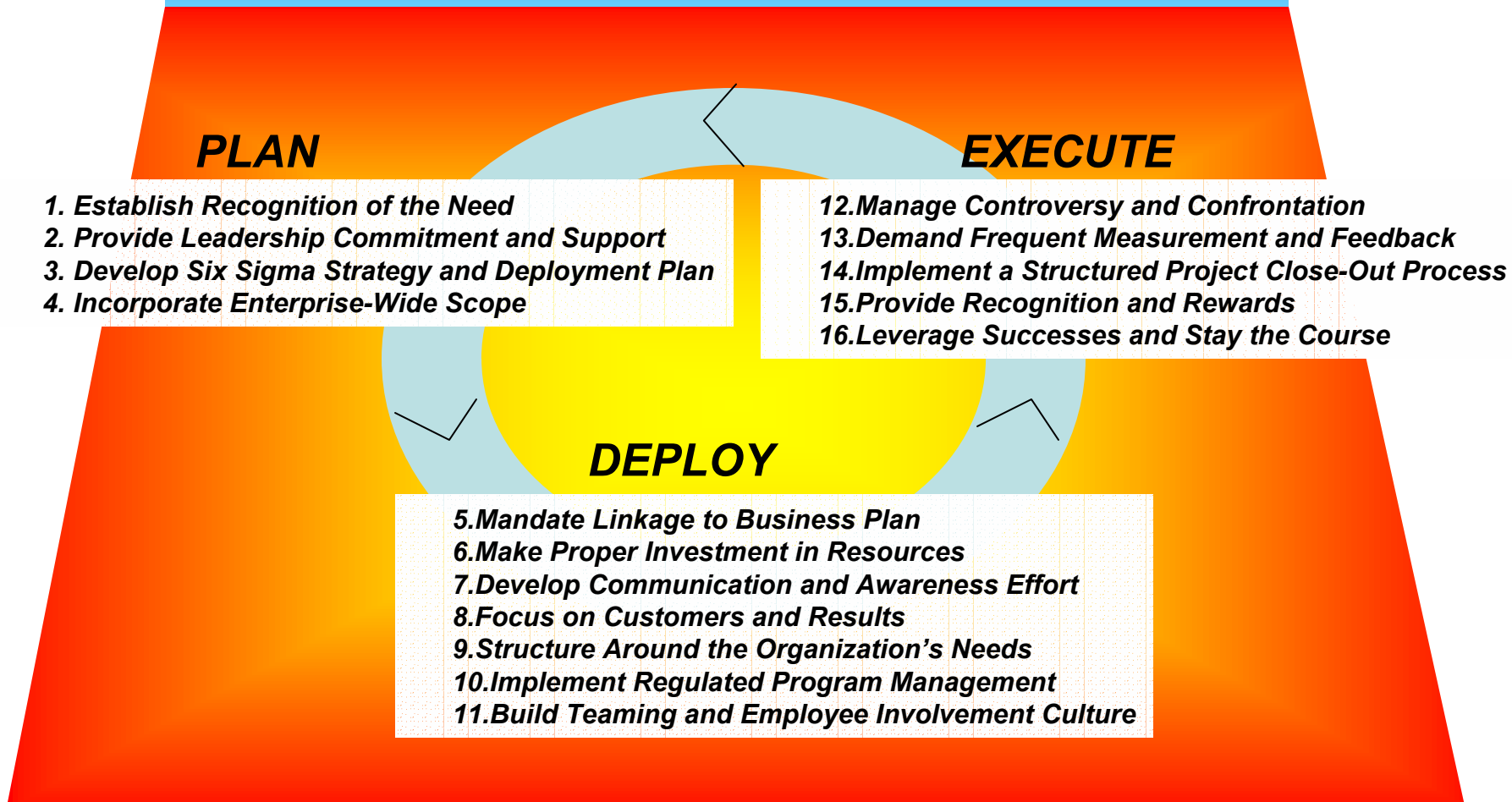


# Sixteen Key Requirements for Six Sigma Success



**Figure 3.1 – Framework for the Six Sigma Assessment Process**