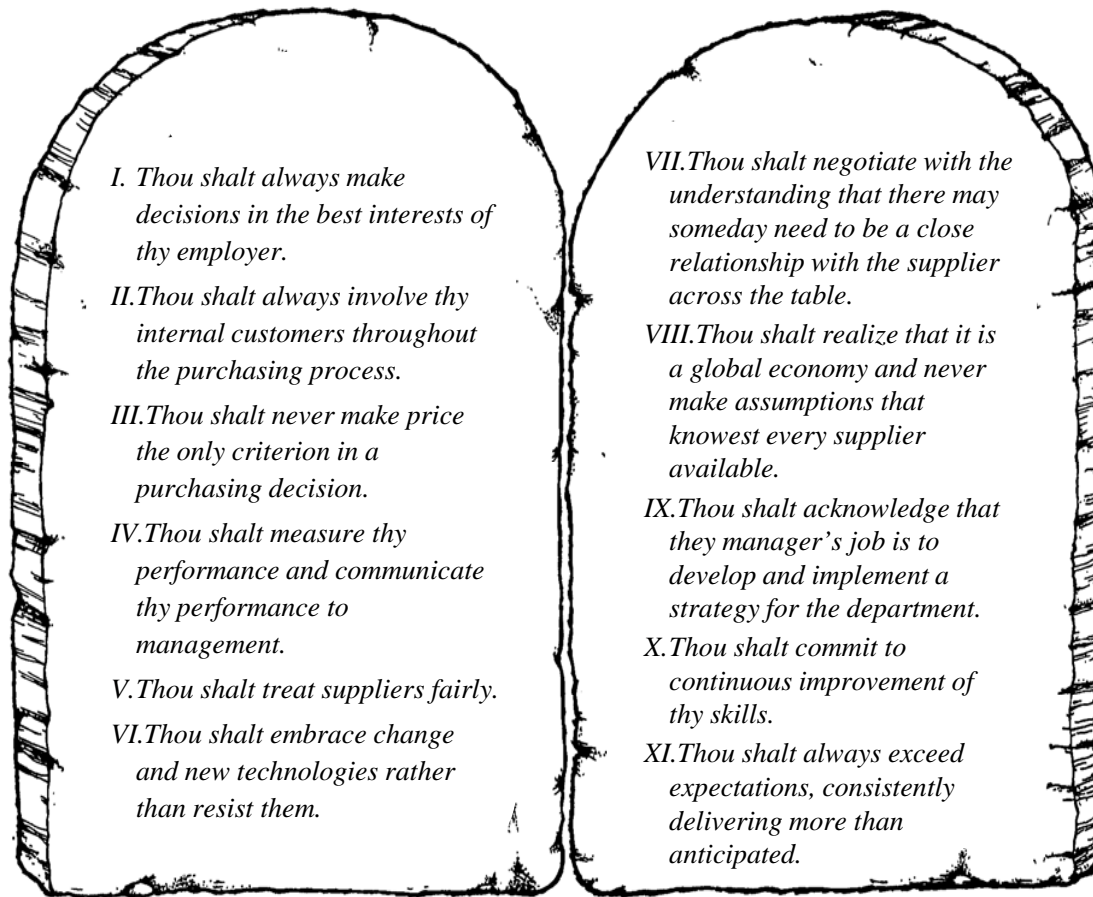


The Purchasing Professional's 10 Commandments



Chapter 2: Figure 1