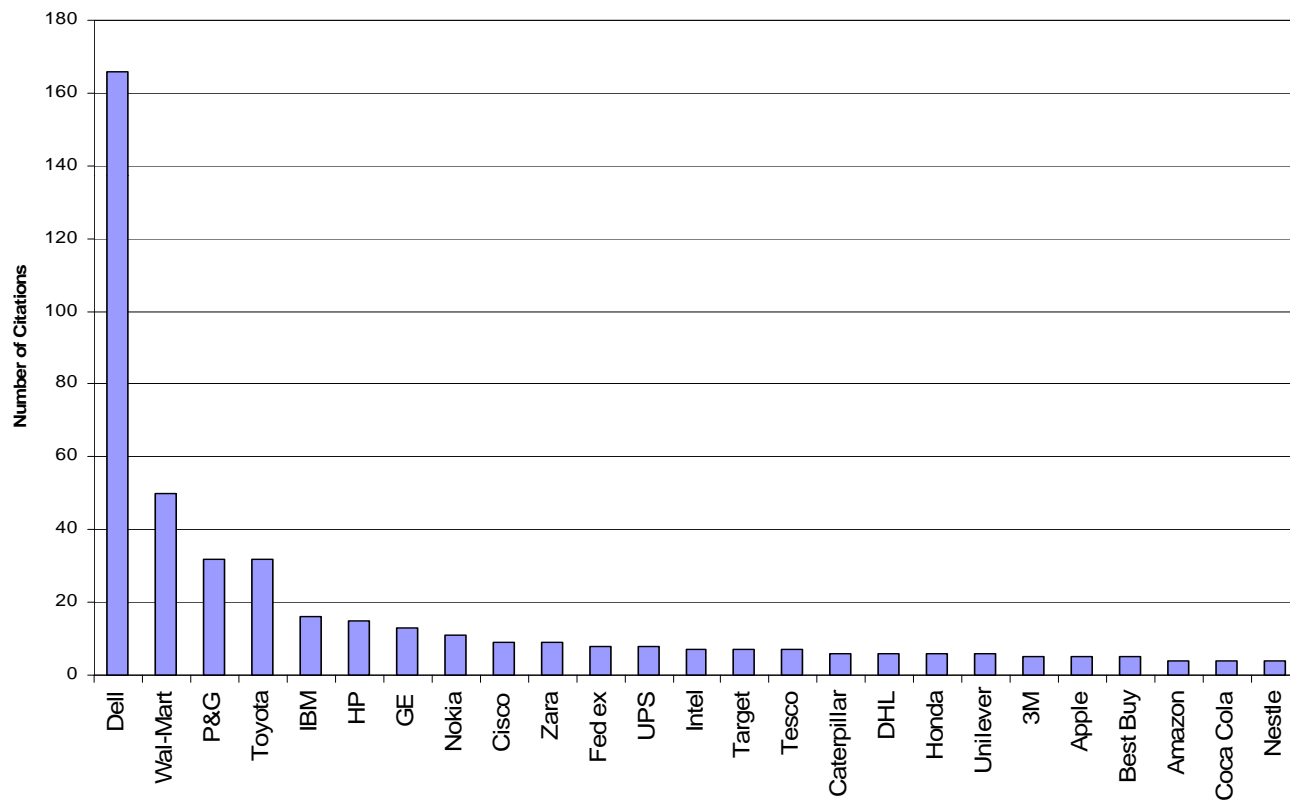


2008 AMR Research Top 25 Supply Chains

Apple
Nokia
Dell
Procter & Gamble
IBM
Wal-Mart Stores
Toyota Motor
Cisco Systems
Samsung Electronics
Anheuser-Busch
Pepsico
Tesco
The Coca-Cola Company
Best Buy
Nike
Sony Ericsson
Walt Disney
Hewlett-Packard
Johnson & Johnson
Schlumberger
Texas Instruments
Lockheed Martin
Johnson Controls
Royal Ahold
Publix Super Markets

Best-in-Class Companies as perceived by Survey Responses



Top Supply Chain Companies cited by Multiple Sources in Either 2007 or 2008

Company	Number of times cited		2007			2008			
	2007	2008	AMR	Our Survey	MSU MBA	AMR	Our Survey	MSU MBA	SCD
3M	0	2				1	1		
Amazon.com	1	2		1			1	1	
Anheuser-Busch	2	2	1		1	1		1	
Apple	3	3	1	1	1	1	1	1	
Best Buy	3	3	1	1	1	1	1	1	
Boeing	1	1		1		1			
Caterpillar	0	2				1	1		
Cisco Systems, Inc.	2	3	1	1		1	1	1	
Coca-Cola, Co.	1	4	1			1	1	1	1
Costco	0	2						1	1
CVS	0	2						1	1
Dell Inc.	1	3		1		1	1	1	
Hewlett-Packard	2	2	1	1		1	1		
Honda Motor	0	2				1	1		
IBM	1	2	1			1	1		
Intel	0	2				1	1		
Johnson & Johnson	2	2	1	1		1	1		
Kimberly-Clark, Co.		2			1			1	1
Kraft Foods		2					1		1

Top Supply Chain Companies cited by Multiple Sources in Either 2007 or 2008

Company	Number of times cited		2007			2008			
	2007	2008	AMR	Our Survey	MSU MBA	AMR	Our Survey	MSU MBA	SCD
Kroger Co.		2						1	1
Motorola	2	2	1	1		1	1		
Nestle		2					1		1
Nike		2	1			1	1		
Nokia	2	3	1		1	1	1	1	
Paccar	2		1		1	1			
Pepsi Co. Inc.		3	1			1		1	1
Procter & Gamble		2	1			1			1
Publix Super Markets Inc.		3	1			1		1	1
Rockwell Collins Corp.		2					1	1	
Super Value		2						1	1
Target		4		1		1	1	1	1
Tesco		2	1			1	1		
Toyota Motor	2	2	1	1		1	1		
Unilever Group		3					1	1	1
Wal*Mart	2	4	1	1		1	1	1	1
Walgreens		2				1		1	
Zara		2		1			1	1	

Summary Comparison: Leaders, Followers, and Laggards

Leaders

- Have an executive in charge of SCM
- Develop a SC plan as part of a business plan
- Spread best practices across the network
- Involve external advisors to enhance processes
- Use metrics that are customer-centric
- Bring global aspect to supply chain

Followers

- Assign responsibility to a willing manager
- Build SC initiatives into meeting business objectives
- Keep best practices within four walls
- Resist sharing data externally
- Base metrics on volume and throughput
- Still working on an enterprise view

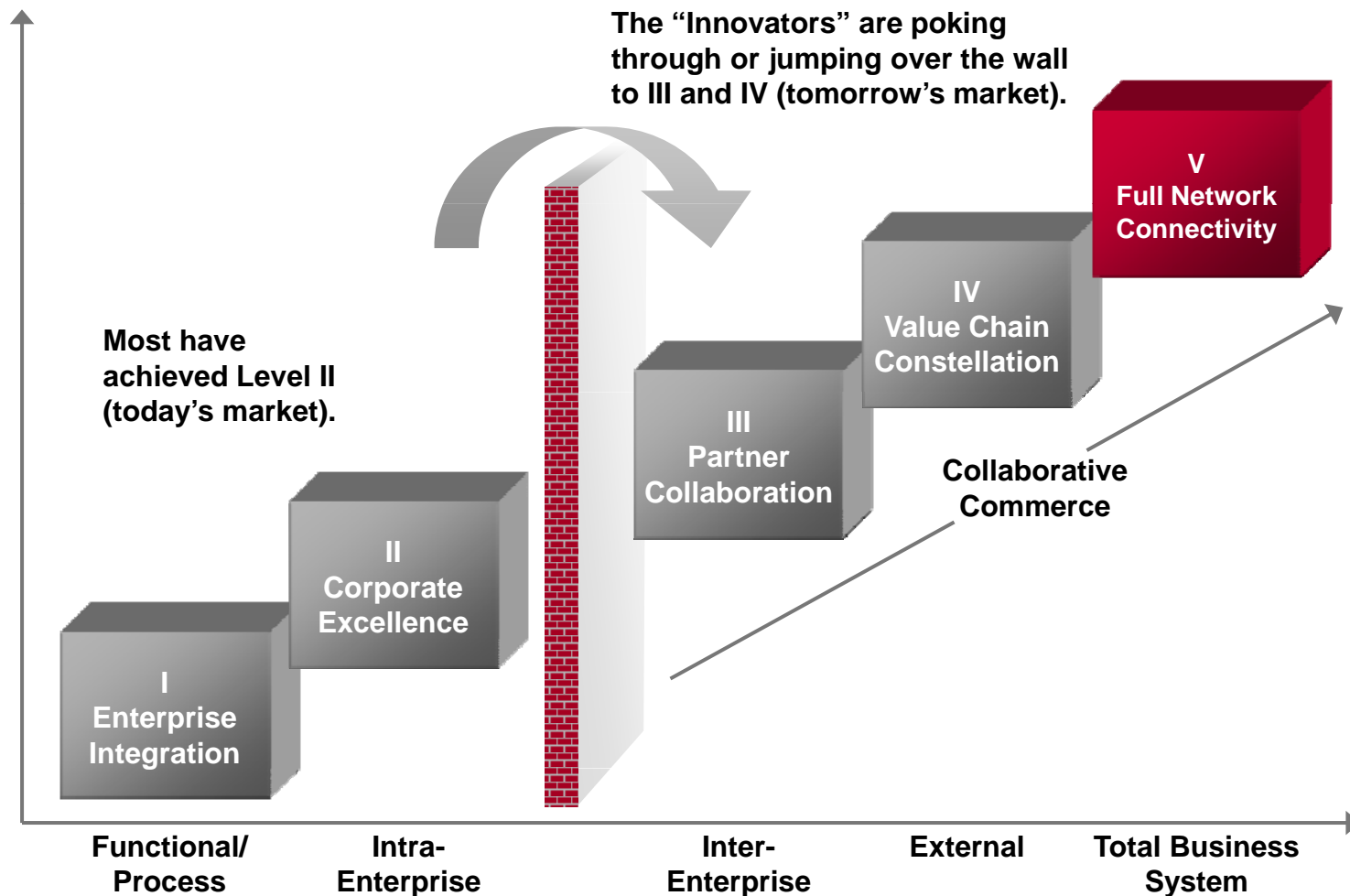
Laggards

- Assign supply chain to sourcing or logistics
- Chase cost improvement and call it supply chain
- Don't document best practices
- Believe that seeking external advice is a weakness
- Metrics support a "push" system stuck in "local" perspective
- Getting internal ops under control

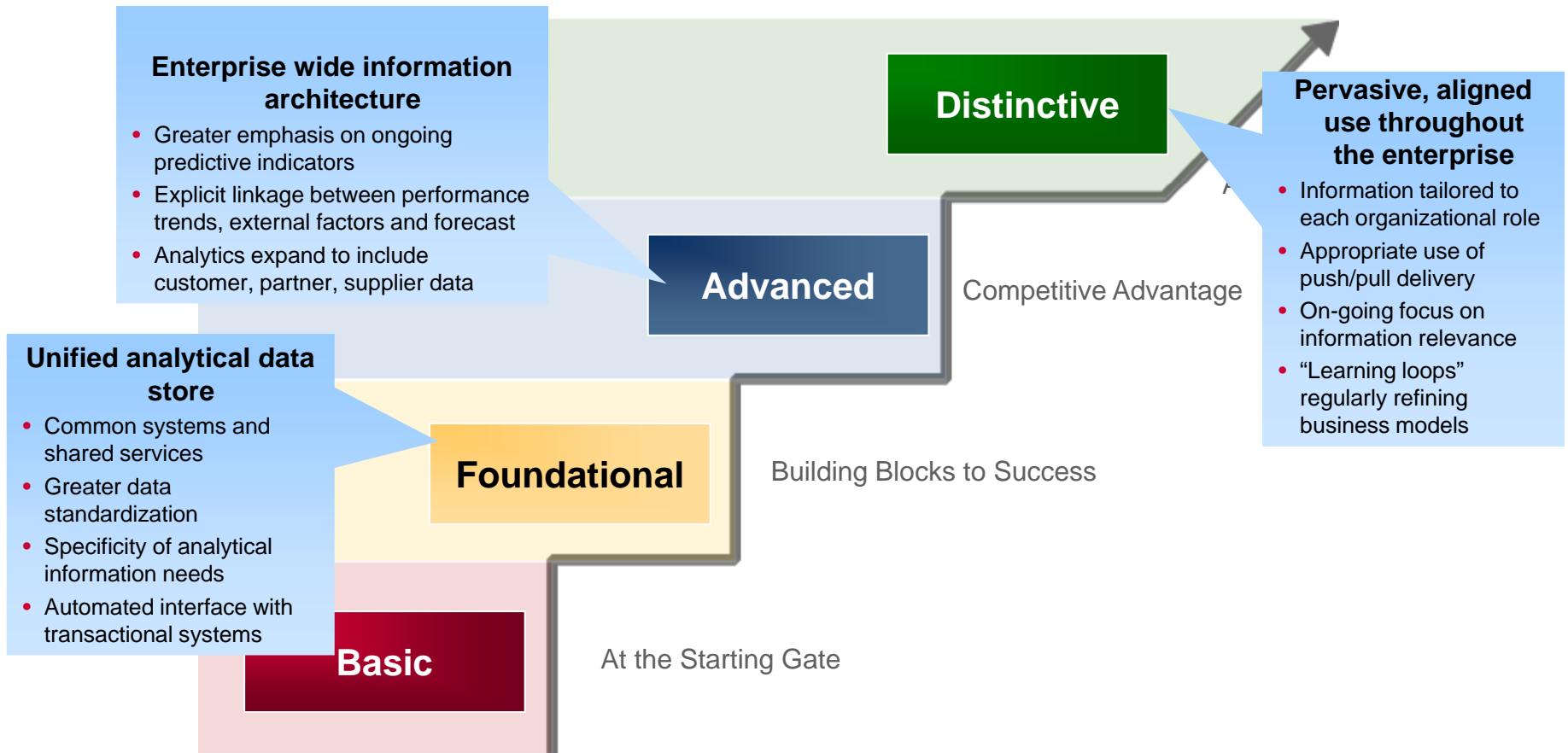
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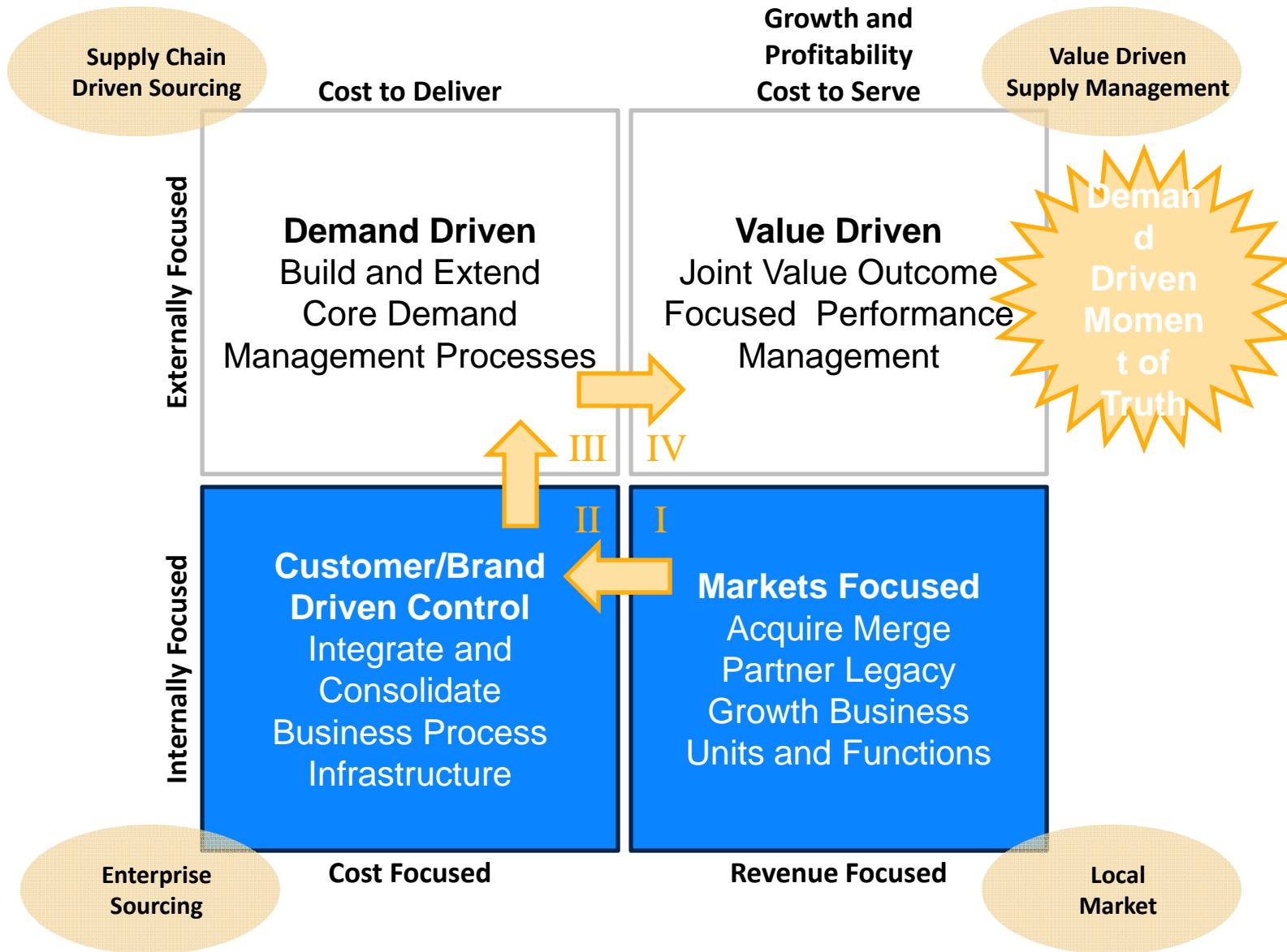
Supply Chain Maturity Model



Performance Intelligence

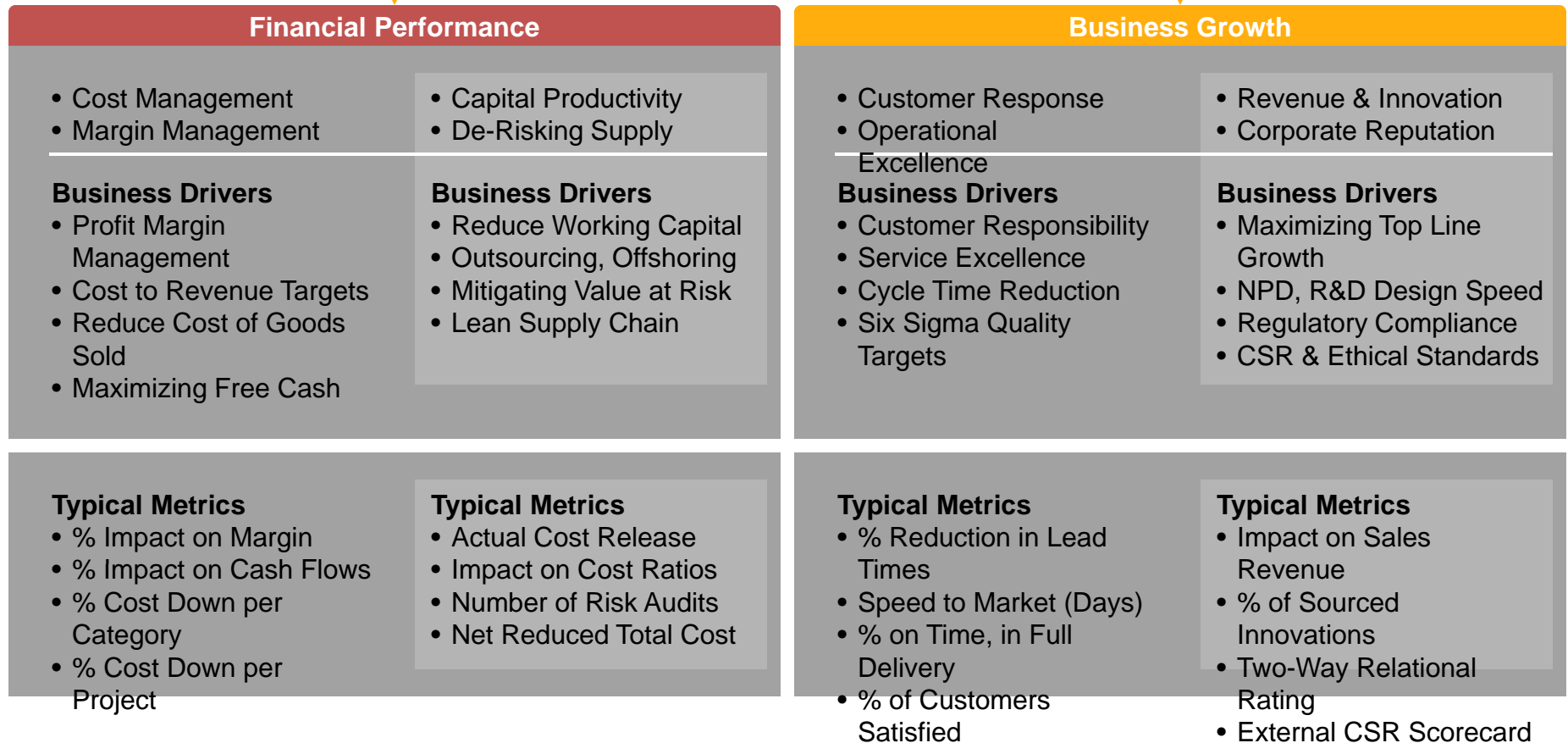


The Global Sourcing Transformation



The Drivers of Strategic Supplier Management

The Twin Tracks of SRM Value Delivery



Barriers to Effective Collaboration

Barrier	Barrier Breakers
Relational and cultural barriers	<ul style="list-style-type: none"> • Long term values and orientation • Common, explicit, high level goals • Focus on the customer or opportunity • Training in various social and cultural norms • Shared desire to develop trust
Organizational and hierarchical barriers	<ul style="list-style-type: none"> • Cross-functional team structures • Permeable organizational boundaries • Peer to peer access
Physical and temporal barriers	<ul style="list-style-type: none"> • Co-location • Communications technologies
Knowledge, information, and data management systems related barriers	<ul style="list-style-type: none"> • Standardized knowledge codification • Identification and location of "experts" in partnering firms • Compatible information systems

Integrated Value Chain

