

NOTE: Sources in the public domain - see www.realization.com, www.goldratt.com.

Research provided by TOC International - see www.tocinternational.com, contact Gerryikendall@tocinternational.com

	Company	AVERAGE IMPROVEMENT			On time delivery %	Cost Savings
		Throughput	Project Duration Reduction	# Projects Completed		
1	ABB AG Power Technologies	43.3	62.5			
2	ABB Cordoba	16.0			95.0	
3	ABB Halle			22.2	83.0	
4	Action Park		57.9	26.4		
5	Aligo Networks (Qualcomm)					
6	Alcan Alesa	31.0	25	117.4	90.0	
7	Alcatel Lucent	45.0	25		90.0	
8	Alna Software	14.0	20	17		
9	Amdocs	14.0	52			92,000,000
10	Army Fleet Support					
11	BHP Billiton	25.0	28		95.0	
12	Boeing Space & Intel. Systems	100.0				
13	C.N. Cotrentes	30.0				
14	Celsa Group			30	87.0	
15	Central Nuclear Almaraz Trillo		20	25		60,000,000
16	Chrysler					
17	Danisco	15.0	30		98.0	
18	Delta Air Lines Engine Repair	23.0	40			
19	Dr. Reddy's Laboratories	75.0	39.5	83	100.0	6,500,000
20	e2v Semiconductors		57.1		83.0	
21	eircom		36.4			390,000,000
22	emocables	55.0			88.0	
23	Emesa				98.0	
24	Erickson Air-Crane		22		100.0	
25	French Air Force Clermont	15.0				
26	Hamilton Beach Brands	100.0	20			
27	Heineken, Spain					
28	HP Digital Camera Group	150.0	25			
29	Ismeqa Semiconductor	47.0	41.7			
30	LeTourneau Technologies					
31	LSI Logic				85.0	
32	Marketing Architects			150.0		
33	Medtronic		77.8			
34	Medtronic Europe	52.0	50.0			
35	Oregon Freeze Dry			137.5	90.0	
36	Owens-Illinois		58.0	33.0		
37	Proctor & Gamble Pharma	200.0		140.0		
38	Railcare Wolverton, UK					
39	Rapid Solutions Group	30.0	25.0		90.0	
40	Siemens General Engineering			16.4	100.0	
41	Skoda Power		30.0	30.0		
42	Skye Group		30.0			
43	Spirit Aerosystems		41.7			
44	Tata Steel		68.0		90.0	
45	Technobit	63.0	20.0		100.0	
46	ThyssenKrupp			15.0		
47	USAF Test & Eval Center	33.0	30.0			
48	USAF Ogden	47.6				
49	USAF Oklahoma City B-1 Production		29.0			
50	USAF Oklahoma City B52		13.3	54.5		
51	USAF Oklahoma City E3	44.0	15.3			
52	USAF KC135	67.0	55.4		88.0	
53	USAF Tinker	29.0	69.0			
54	US DOD Procurement		76.0			
55	US Marine Corps Barstow	50.0	50.0			
56	US Naval Shipyard Pearl Harbor	88.0			95.0	
57	Valley Cabinet Works	30.8		222.7		
58	Von Ardenne		17.6		90.0	
59	Volorandim				100.0	
	Average	52.9	38.8	70.0	92.5	