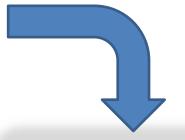


Improvement Strategy

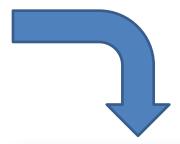
Customer Satisfaction
Market and Revenue Growth
Profitability
Balance Sheet and Cash Flow
Economic Value Added (EVA)
Human Capital Improvement



Balanced Scorecard Approach

Deployment Planning

Planned Improvement Activities
Current Improvement Activities
Completed Improvement Activities
Cumulative Improvement
Rate of Improvement
Depth and Breadth of Improvement
Talent Bench Inventory
Talent Bench Plan



Execution

Sense-Interpret-Decide-Act-Monitor
Daily Executive Leader Reviews
Interactive/Interference Mentoring
Real Time Dialogue/Feedback
GREEN-YELLOW-RED Management
Weekly Deployment Review
Weekly CEO & Staff Review
Individual Project Success
Financial Validation
Structured Closure

Aligned and Linked Metrics

Critical Lean Six Sigma Metrics Strategy, Deployment, and Execution Processes